User Manual

FGI-DU4200
INVERTER / CHARGER

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ABOUT THIS MANUAL

Purpose

This manual introduces the assembly, installation, operation and troubleshooting of inverter. Please read this manual carefully before installation and operation.

Target Group

This manual is designed for professionals and end users. Operations that do not require any specific skills can also be handled by the end users themselves. Professionals must have the following skills:

- Understand how the inverter works and operates
- After training, someone knows that how to deal with crises and risks in the installation and use of electrical equipment and devices
- After training, someone knows that how to install and commission electrical equipment and fixtures
- Understand the applicable standards and directives
- Understand and abide by this manual and all safety knowledge

SAFETY REGULATIONS

Warning: This article contains important safety and operation instructions. Please read and save this manual for future reference.

1. Please choose the corresponding setting according to whether to use lead-acid battery or lithium battery. If it is not set properly, the system may not operate normally.
2. Before using the unit , please read all the instructions and cautionary on the unit and understand all battery models and relevant chapters in this manual.
3. Never short-circuit AC output and DC input. Never connect the mains when the DC input is short-circuited.
4. Never charge a non-rechargeable battery.
5. Do not disassemble the unit. When maintenance or repair is needed, please send it to the professional technical service center. Incorrect reassembly may lead to electric shock or fire.
6. To reduce the risk of electric shock, disconnect all wiring before attempting any maintenance or cleaning. Turning off the device will not reduce this risk.
7. Be extra careful when using metal tools on or around the battery. Some potential risks, such as short circuit of batteries or other electronic components caused by sparks caused by falling tools, may lead to explosion.
8. In order to realize the optimal operation of this off grid solar inverter, please select the appropriate cable size according to the instruction. It is very important to operate the off grid solar inverter correctly.
9. When disconnecting AC or DC terminals, please strictly follow the installation procedure. For more details, please refer to "Installation" in this manual.
10. Grounding instruction this off grid solar inverter shall be connected to the permanent grounding wiring system. Be sure to comply with local requirements and regulations to install this inverter.
11. Provide a fuse that meets certain specifications for battery power supply as overcurrent protection.
12. **Warning! !** Only professional service personnel can repair this equipment. If there are still errors after troubleshooting, please send this off line solar inverter back to the local dealer or service center for maintenance.

INTRODUCTION

This is a multifunctional off grid solar inverter, which integrates MPPT solar charging controller, high-frequency pure sine wave inverter and UPS function module, and is very suitable for off-grid backup power supply and spontaneous self-use system. The design of high-frequency transformer enables the machine to provide reliable power conversion in a small size.

The whole system also needs other equipment to achieve complete operation, such as photovoltaic modules, generator or utility grid. According to your requirements, please consult your system integrator to obtain other possible system components. WiFi module is a plug-and-play monitoring device installed on the inverter. With this device, users can monitor the running status of solar system anytime and anywhere through mobile phones or websites.

Features

- The machine can use two battery voltage modes, with a maximum load of 2300W in 12V battery mode and 4200W in 24V battery mode
- Pure sine wave output inverter
- According to the requirements of load (household appliances/personal computers), the input voltage range of utility grid can be selected
- According to the battery requirements, the charging current can be set through LCD
- Solar energy and utility grid can power loads at the same time
- AC input is compatible with mains and generator
- Automatic restart function when mains power is restored
- Overload/ Over temperature/ short circuit protection
- The intelligent charging design of battery makes the battery more fully utilized
- RS485 port Used for communication with BMS
- Cold start function
- Built-in MPPT, operating voltage range 55V~500V, open circuit voltage 500Voc
- WIFI remote monitoring (optional)
- RGB lamp, which displays different colors according to inverter status(optional)

Basic System Architecture

The following illustration shows basic application for this inverter/charger. It also includes following devices to have a complete running system:

- Generator or mains electricity
- Solar module (optional)

Consult with your system integrator for other possible system architectures depending on your requirements. This inverter can power all kinds of appliances in home or office environment, including motor type appliances such as tube light, fan, refrigerator and a ir conditioner.

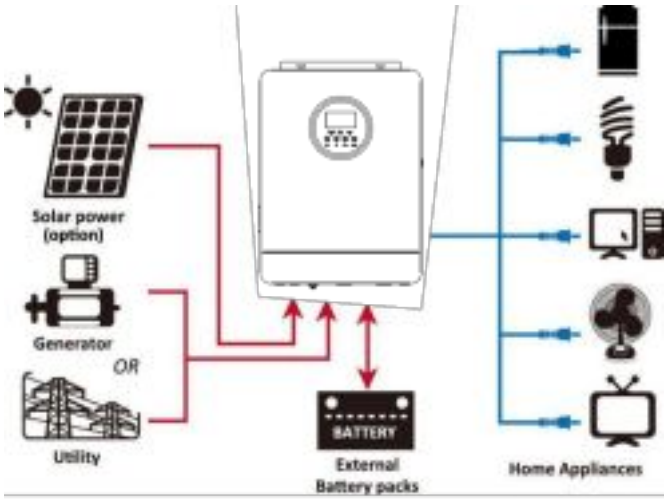
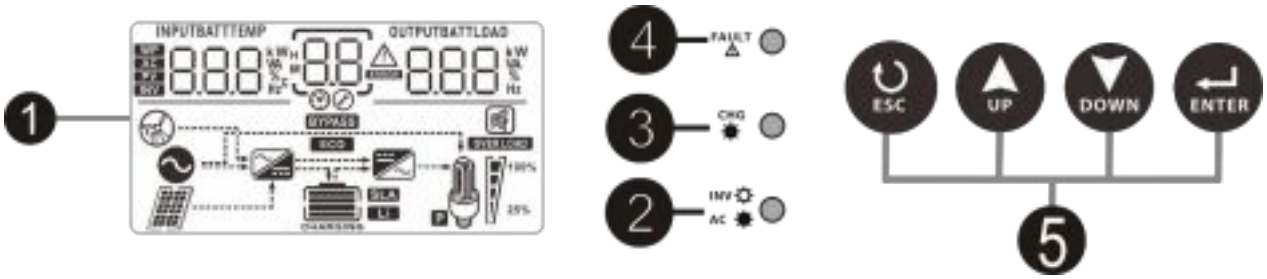
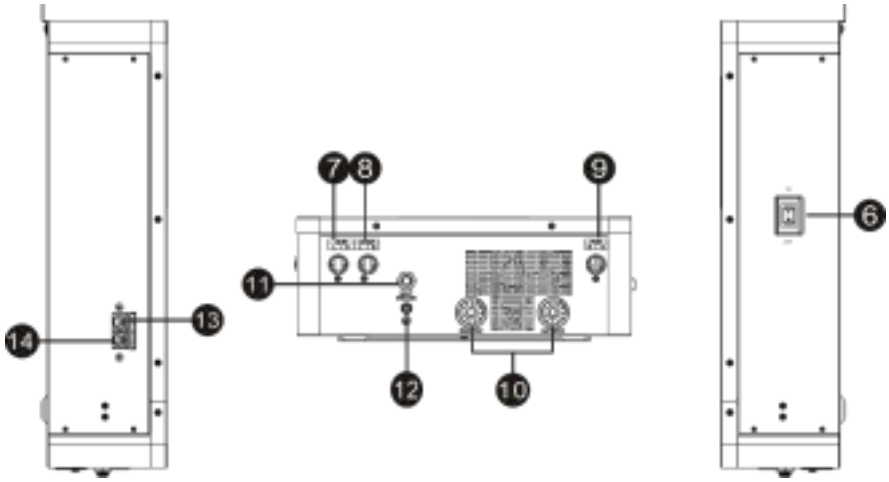


Figure 1 Hybrid Power System

Product Overview



1. LCD screen
2. Status indicator
3. Charging indicator
4. Fault indicator
5. Function keys
6. Power on/off
7. AC input
8. AC output
9. PV input
10. Battery input
11. Circuit breaker
12. Ground wire terminal
13. BMS communication port
14. RS232 communication port



INSTALLATION

Unpacking And Inspection

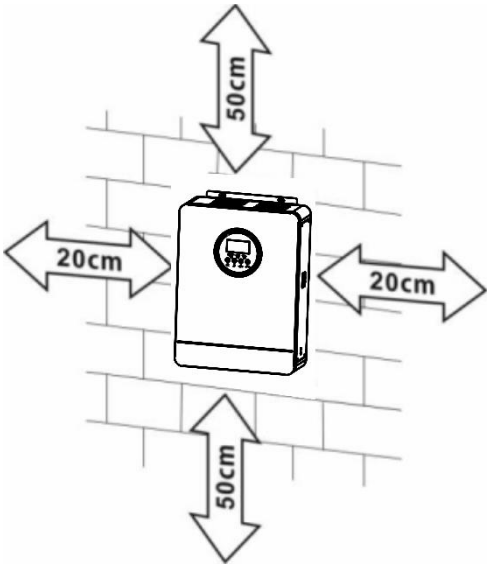
Unpack the inverter and make sure there are no damaged objects in the package. You should have received the following items inside of package:

- Machine x 1
- User manual x 1

Preparation Before Installation

Before connecting all wirings, please take off bottom cover by removing two screws as shown below.

Installation



Please consider the following points before installing the equipment:

1. Do not install the inverter on flammable building materials;
2. Install on a solid surface;
3. Install this inverter at eye level in order to allow the LCD display to be read at all times;
4. Leave a gap of 20-50 cm for ventilation and heat dissipation of the equipment;
5. The equipment working environment temperature should be 0-55℃;
6. It is the best to install it vertically down against the wall, leaving a certain space with the ground.

SUITABLE FOR INSTALLATION ON CONCRETE OR OTHER NON-COMBUSTIBLE SURFACE ONLY

Tighten the screws and fix the installation. Machine fixing screws: M4 or M5 screws are recommended.

Battery Connection

Lead-Acid Battery Connection

WARNING: In order to operate safely and comply with laws and regulations, it is required to install an independent DC overcurrent protector or disconnect device between the battery and the inverter.
WARNING: All wiring must be performed by a qualified personnel.
WARNING: It's very important for system safety and efficient operation to use appropriate cable for battery connection. To reduce risk of injury, please use the proper recommended cable and as below.
Recommended battery cable specifications:

Model	Wire specification		Torque value
12V	1 * 2/0 AWG	67mm2	2-3 Nm
24V	1 * 1/0 AWG	54mm2	2-3 Nm

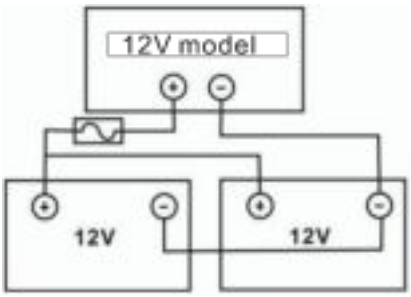
Note: The recommended charging current of lead-acid battery is 0.2C (C is battery capacity).

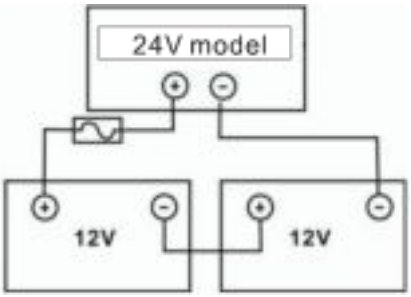
Please follow below steps to implement battery connection:

1. Connect the battery according to the recommended battery cable specifications.
2. Connect all battery packs as needed.
3. Insert the ring terminal of the battery cable into the battery connector of the inverter flatly, and ensure that the bolts are tightened with a torque of 2-3 Nm. Make sure that the polarities of the battery and inverter are connected correctly, and tighten the ring terminal with the battery terminal.

	WARNING: Shock Hazard Installation must be performed with care due to high battery voltage in series.
	CAUTION! ! Do not place anything between the flat part of the inverter terminal and the ring terminal, otherwise,It may cause short circuit or overheating.
	CAUTION! ! Do not apply antioxidant to the terminal before it is tightly connected.
	CAUTION! ! Before making the final DC connection or closing DC breaker/disconnector, be sure positive (+) must be connected to positive (+) and negative (-) must be connected to negative(-).

4. Connect all battery packs in the following table.





Lithium Battery Connection

If choosing lithium battery for the inverter, only lithium batteries that have been matched with BMS communication protocol are allowed.

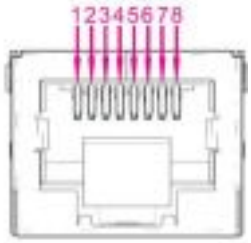
1. Connect the battery according to the recommended battery cable specifications.
2. Insert the ring terminal of the battery cable into the battery connector of the inverter flatly, and ensure that the bolts are tightened with a torque of 2-3 Nm. Make sure that the polarities of the battery and inverter are connected correctly, and that the ring terminal is tightened with the battery terminal.
3. Connect one side of RJ45 cable to the BMS communication port of inverter.
4. Insert the other side of RJ45 cable into RS485 communication port on lithium battery.

Note: If you choose a lithium battery, please make sure to connect the battery and inverter with BMS communication cable, and select the battery type as "LIB" mode.

Communication And Setting Of Lithium Battery

1. Connect the RJ45 communication cable between inverter and battery. Please confirm that the lithium battery BMS port's PIN is correspond with the inverter BMS communication port. The inverter BMS port's PIN definition as below:

Pin number	Port definitions
1	RS485B
2	RS485A
3	NG
4	NG
5	NG
6	NG
7	RS485A
8	RS485B



2. In order to communicate with the lithium battery BMS, you should press the "ENTER" button for a long time, and set the battery type as "LIB" in program 05. Then select the matching battery protocol in Program 10 .

05	Battery type	AGM (default) 05 AGn
		Flooded 05 FLd
		User Defined 05 USE
		Lithium battery mode 05 Lib
10	Lithium battery protocol	PYLON 10 PYL
		PACE 10 PAC

3. In "LIB" mode, press and hold the "ESC" button to view the information of the lithium battery, and the inverter display screen will enter the following screen (the initial interface shows the total battery voltage and remaining battery capacity).
Press the "DOWN" button to display the following data in turn.

Battery voltage	The remaining battery capacity
Battery charging current	Battery discharge current
The rated capacity of the battery	Cycle charge and discharge times
BMS board temperature	MOS temperature
The maximum voltage of single battery cell	The minimum voltage of single battery cell
The maximum temperature of single battery	The minimum temperature of single battery

Battery Alarm Code

Alarm code	Alarm event	Icon flashing
21	Battery Cell Over Voltage	21
22	Battery Cell Under Voltage	22
23	Battery Pack Over Voltage	23
24	Battery Pack Under Voltage	24
25	Charging Over Current	25
26	Discharging Over Current	26
27	Charging Cell Over Temperature	27
28	Discharging Cell Over Temperature	28
29	Charging Cell Under Temperature	29
30	Discharging Cell Under Temperature	30
34	Battery capacity is too low	34
44	Battery Cell Voltage Imbalance	44
45	Battery Cell Temperature Imbalance	45
46	Internal Communication Alarm	46

Battery fault code

Fault code	Fault event	The icon is long and bright
21	Battery Cell Over Voltage	21

22	Battery Cell Under Voltage	22 ERROR
23	Battery Pack Over Voltage	23 ERROR
24	Battery Pack Under Voltage	24 ERROR
25	Charging Over Current	25 ERROR
26	Discharging Over Current	26 ERROR
27	Charging Cell Over Temperature	27 ERROR
28	Discharging Cell Over Temperature	28 ERROR
29	Charging Cell Under Temperature	29 ERROR
30	Discharging Cell Under Temperature	30 ERROR
31	Ambient Over Temperature	31 ERROR
32	Ambient Under Temperature	32 ERROR
33	MOS Over Temperature	33 ERROR
35	Battery Short Circuit	35 ERROR
36	Charge Overvoltage	36 ERROR
37	System Failure	37 ERROR
39	Charging MOS Fault	39 ERROR
40	Discharge MOS Fault	40 ERROR
41	Temperature Sensor Fault	41 ERROR
42	Battery Cell Fault	42 ERROR
43	Sampling Communication Failure	43 ERROR

AC Input/Output Connection

CAUTION! ! Before connecting to AC input power source, please install a separate AC breaker between inverter and AC input power source. This will ensure the inverter can be securely disconnected during maintenance and fully protected from over current of AC input.

CAUTION! ! There are two terminal blocks with "IN" and "OUT' markings. Please do NOT mis-connect input and output connectors.

WARNING! ! All wiring must be performed by a qualified personnel.

WARNING! ! It's very important for system safety and efficient operation to use appropriate cable for AC input connection. To reduce risk of injury, please use the proper recommended cable size as below.

Suitable cable specifications for AC wires

Model	Wire Gauge	Torque Value
12V/24V	1 * 12 AWG	1.2-1.6 Nm

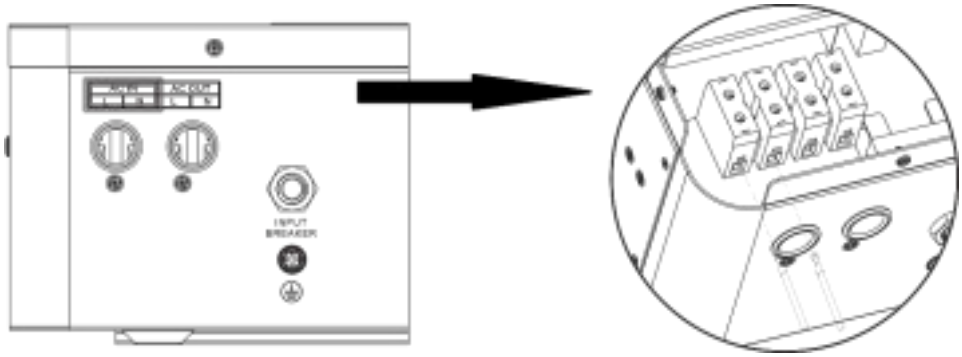
Please follow below steps to implement AC input/output connection:

1. Before making AC input/output connection, be sure to open DC protector or disconnector first.
2. Remove insulation sleeve 10mm for six conductors. And shorten phase L and neutral conductor N 3 mm.
3. Insert AC input wires according to polarities indicated on terminal block and tighten the terminal screws. Be sure to connect PE protective conductor (⏚) first.

   ⏚→Ground (yellow-green)

   L→ LINE (brown or black)

   N→ Neutral (blue)

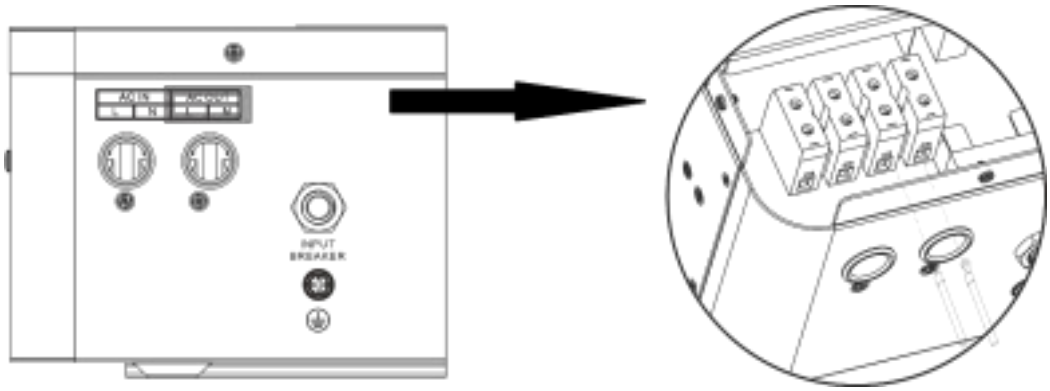


⚠	**WARNING:** **Be sure that AC power source is disconnected before attempting to hardwire it to the unit.**

4. Then, insert the AC output conductor according to the polarity identification at the terminal, and tighten the screw.

   L→ LINE (brown or black)

   N→ Neutral (blue)



5. Make sure the wires are firmly connected.

⚠	**CAUTION:** Please ensure that all AC cables are connected correctly according to the corresponding polarity.
⚠	**CAUTION:** Appliances such as air conditioner are required at least 2~3 minutes to restart because it's required to have enough time to balance refrigerant gas inside of circuits. If a power shortage occurs and recovers in a short time, it will cause damage to your connected appliances. To prevent this kind of damage, please check manufacturer of air conditioner if it's equipped

	with time-delay function before installation. Otherwise, this inverter will trig overload fault and cut off output to protect your appliance but sometimes it still causes internal damage to the air conditioner.

PV Connection

CAUTION: Before connecting the PV module, please install separately a DC circuit breaker between the inverter and PV module.
WARNING! ! All wiring must be performed by a qualified personnel.
WARNING! ! It's very important for system safety and efficient operation to use appropriate cable for PV module connection. To reduce risk of injury, please use the proper recommended cable size as below.

Model	Wire Gauge	Torque Value
12V/24V	1 * 16 AWG	1.2-1.6 Nm

PV Module Selection:
When selecting proper PV modules, please be sure to consider below parameters:

1. Open circuit Voltage (Voc) of PV modules not exceeds max. PV array open circuit voltage of inverter.
2. Open circuit Voltage (Voc) of PV modules should be higher than min battery voltage.

Max. PV Array Power	4000W
I Max. PV	18A
Nominal PV Voltage	240V
PV Array MPPT Voltage Range	55V-500V
Max. PV Array Open Circuit Voltage	500V

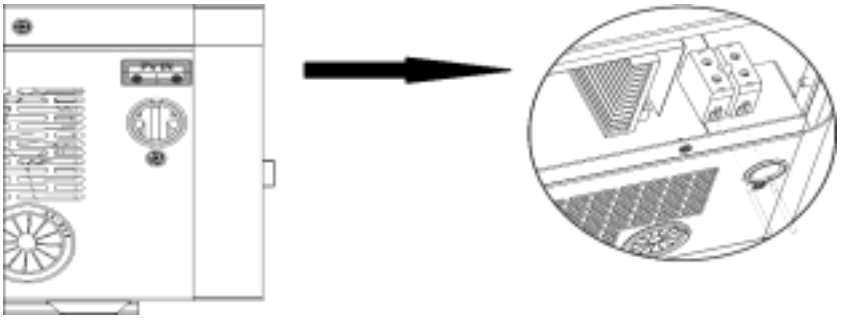
Take 250Wp PV module as an example. After considering above two parameters, the recommended module configurations are listed as below table:

Solar panel parameters -250Wp -Vmp: 30.1Vdc -Imp: 8.3A -Voc: 37.7Vdc -Isc: 8.4A -Cells: 60	Solar Input Range (Min in serial: 6 pcs, max in serial: 11 pcs)	Q'ty of panels	Total Input
	3 pcs in serial	3	750W
	6 pcs in serial	6	1500W
	8 pcs in serial	8	2000W
	12 pcs in serial	12	3000W
	13 pcs in serial	13	3250W
	8 pcs in serial and 2 sets in paralled	16	4000W

3. Equipment Assembly

Please follow below steps to implement PV module connection:

1) Remove insulation sleeve 10 mm for positive and negative conductors.
2) Check correct polarity of connection cable from PV modules and PV input connectors. Then, connect positive pole (+)of connection cable to positive pole (+) of PV input connector. Connect negative pole (-) of connection cable to negative pole (-) of PV input connector.
3) Make sure the wires are securely connected.



Final Assembly

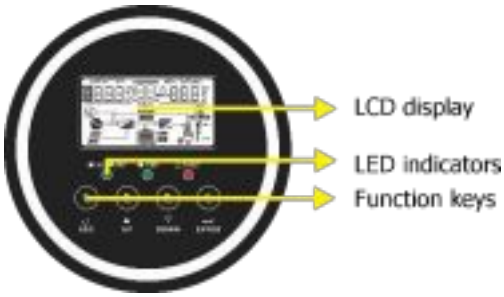
After connecting all the wires, put the bottom cover back and screw the screws.

OPERATION

Power On/Off

After installing the machine correctly and connecting the battery correctly, just press the On/Off switch to turn on the machine.

Operation And Display



The operation and display panel is shown in the following figure, which is located on the front panel of the inverter. It includes four function keys and an LCD screen for indicating operation status and input/output power information.

RGB Light (optional)

Inverter state: green light
Utility state: blue light
Failure state: red light

LED Indicator

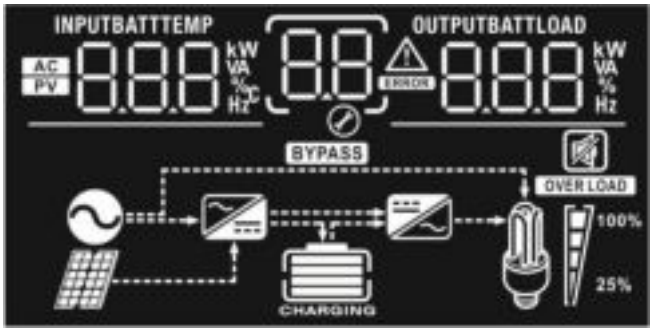
LED Indicator			Messages
AC / INV	Green	Solid On	Output is powered by utility in Line mode.

		Flashing	Output is powered by battery or PV in battery mode.
CHG	Green	Solid On	Battery is fully charged.
		Flashing	Battery is charging.
FAULT	Red	Solid On	Fault occurs in the inverter.
		Flashing	Warning condition occurs in the inverter.

Function Keys

Function Key	Description
ESC	To exit setting mode
UP	To go to previous selection
DOWN	To go to next selection
ENTER	To confirm the selection in setting mode or enter setting mode

LCD Display Icons



Icon	Function description
Input Source Information	
AC	Indicates the AC input.
PV	Indicates the PV input
INPUTBATT	Indicate input voltage, input frequency, PV voltage, battery voltage and charger current.
Configuration Program and Fault Information	
	Indicates the setting programs.
	Flashing with warning code.
	Lighting with fault code
Output Information	
OUTPUTBATTLOAD	Indicate output voltage, output frequency, load percent, load in VA, load in Watt and discharging current.
Battery Information	

	Indicates battery level by 0-24%, 25-49%, 50-74% and 75-100% in battery mode and charging status in line mode.	
In AC mode, it will present battery charging status.		
Status	Battery voltage	LCD Display
Constant Current mode/ Constant Voltage mode	<2V/cell	4 bars will flash in turns.
	2 ~ 2.083V/cell	Bottom bar will be on and the other three bars will flash in turns.
	2.083 ~ 2.167V/cell	Bottom two bars will be on and the other two bars will flash in turns.
	> 2.167 V/cell	Bottom three bars will be on and the top bar will flash.
Floating mode. Batteries are fully charged.		4 bars will be on.
In battery mode, it will present battery capacity.		
Load Percentage	Battery Voltage	LCD Display
Load >50%	< 1.717V/cell	
	1.717V/cell ~ 1.8V/cell	
	1.8 ~ 1.883V/cell	
	> 1.883 V/cell	
50%> Load > 20%	< 1.817V/cell	
	1.817V/cell ~ 1.9V/cell	
	1. 9 ~ 1. 983V/cell	
	> 1.983V/cell	
Load< 20%	< 1.867V/cell	
	1.867V/cell ~ 1.95V/cell	
	1.95 ~ 2.033V/cell	
	> 2.033 V/cell	
Load Information		
OVER LOAD	Indicates overload.	
100% 25%	Indicates the load level by 0-24%, 25-50%, 50-74% and 75-100%.	
	0~24%	25~50%	50%~75%	75%-100%
Mode Operation Information		

	Indicates unit connects to the mains.
	Indicates unit connects to the PV panel.
BYPASS	Indicates load is supplied by utility power.
	Indicates the utility charger circuit is working.
	Indicates the DC/AC inverter circuit is working.
	Indicates unit alarm is disabled.

LCD Setting

After pressing and holding "ENTER" button for 3 seconds, the unit will enter setting mode. Press "UP" or "DOWN" button to select setting programs. And then, press "ENTER" button to confirm the selection or "ESC" button to exit.

Setting Programs:

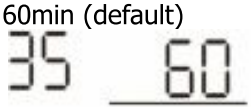
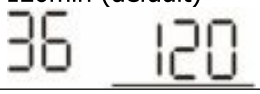
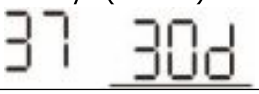
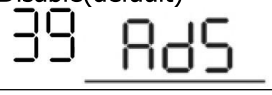
Option	Describe	Optional Item	
00	Exit setting mode	Escape 00 ESC	
01	Output source priority: To configure load power source priority	SUB priority (default) 01 SUb	Solar energy gives priority to supplying power to the load. If solar energy can't effectively provide all connected loads, Utility will provide power to the loads at the same time.
		SBU priority 01 SbU	Solar power is preferentially supplied to the load. If the solar energy does not efficiently provide all the connected loads, the battery will power the loads simultaneously. Only when neither the solar energy nor the battery can provide enough energy to the connected load, the mains supply power to the load.
		MKS priority 01 nt5	Solar energy gives priority to supplying power to the load. If solar energy cannot effectively provide all connected loads, the battery will supply power to the loads at the same time. Utility provides power to the loads only when battery voltage drops to either low-level warning voltage or the setting point in program 12 or if solar energy is not present.

02	Maximum charging current: To configure total charging current for solar and utility chargers.	10A 02 10A	20A 02 20A
		30A 02 30A	40A 02 40A
		50A 02 50A	60A (default) 02 60A
		70A 02 70A	80A 02 80A
		90A 02 90A	100A 02 100A
03	Ac input voltage range	Appliances (default) 03 APL	If selected, acceptable AC input voltage range will be within 90-280VAC.
		UPS 03 UPS	If selected, acceptable AC input voltage range will be within 170-280VAC.
04	Power saving mode enable/disable	Saving mode disable(default) 04 SdS	If disabled, no matter connected load is low or high, the on/off status of inverter output will not be effected.
		Saving mode enable 04 SEn	If enabled, the output of inverter will be off when connected load is pretty low or not detected.
05	Battery type	AGM (default) 05 AGn	Flooded 05 FLd
		User-Defined 05 USE	LIB 05 Lib
		If USE or LIB is selected, battery charge voltage and low DC cut-off voltage can be set up in program 26, 27 and 29.	
06	Auto restart when overload occurs	Restart disable(default) 06 LRd	Restart enable 06 LRE
07	Auto restart when over temperature occurs	Restart disable(default) 07 tRd	Restart enable 07 tRE
08	Output voltage	220V 08 220V	230V (default) 08 230V
		240V 08 240V	
09	Output frequency	50Hz (default) 09 50	60Hz 09 60

10	Lithium battery protocol	PYLON (default) 10 PYL	PACE 10 PAC
11	Maximum Utility charging current	10A 11 10A	20A 11 20A
		30A (default) 11 30A	40A 11 40A
		50A 11 50A	60A 11 60A
		70A 11 70A	80A 11 80A
		90A 11 90A	100A 11 100A
12	Setting voltage point back to utility charging when selecting "SBU priority" and "MKS priority"	Available options in 12V models:	
		11.0V 12 11.0v	11.3V 12 11.3v
		11.5V (default) 12 11.5v	11.8V 12 11.8v
		12.0V 12 12.0v	12.3V 12 12.3v
		12.5V 12 12.5v	12.8V 12 12.8v
		Available options in 24V models:	
		22V 12 22.0v	22.5V 12 22.5v
		23V (default) 12 23.0v	23.5V 12 23.5v
		24V 12 24.0v	24.5V 12 24.5v
		25V 12 25.0v	25.5V 12 25.5v
13	Set the voltage point back to battery discharge when selecting "SBU priority" and "MKS priority" in program 01	Available options in 24V models:	
		Battery full charged 13 FUL	12.0V 13 12.0v
		12.3V 13 12.3v	12.5V 13 12.5v

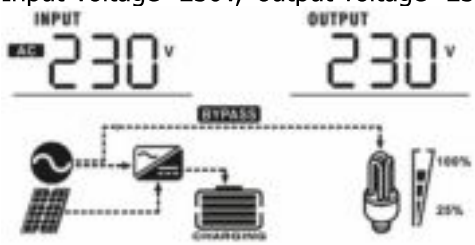
		12.8V 13 12.8v	13.0V 13 13.0v
		13.3V 13 13.3v	13.5V(默认) 13 13.5v
		13.8V 13 13.8v	14.0V 13 14.0v
		14.3V 13 14.3v	14.5V 13 14.5v
		Available options in 24V models:	
		Battery full charged 13 FUL	24V 13 24.0v
		24.5V 13 24.5v	25V 13 25.0v
		25.5V 13 25.5v	26V 13 26.0v
		26.5V 13 26.5v	27V (default) 13 27.0v
		27.5V 13 27.5v	28V 13 28.0v
		28.5V 13 28.5v	29V 13 29.0v
16	Charger source priority: To configure charger source priority	If this inverter/charger is working in Line, Standby or Fault mode, charger source can be programmed as below:	
		Solar first 16 CSO	Solar energy will charge battery as first priority. Utility will charge battery only when solar energy is not available.
		Solar and Utility(default) 16 SNU	Solar energy and utility will charge battery at the same time.
		Only Solar 16 OSO	Solar energy will be the only charger source no matter utility is available or not.
		If this inverter/charger is working in Battery mode or Power saving mode, only solar energy can charge battery. Solar energy will charge battery if it's available and sufficient.	
18	Alarm control	Alarm on (default) 18 bON	Alarm off 18 bOF
19	Auto return to default display screen	Return to default display screen(default) 19 ESP	If selected, no matter how users switch display screen, it will automatically return to default display screen (Input voltage /output

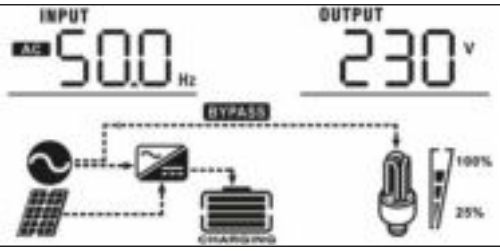
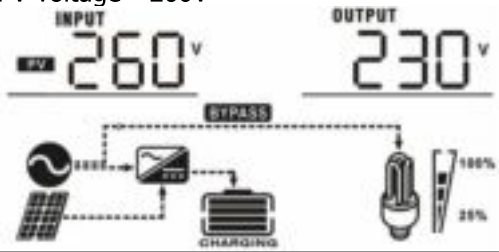
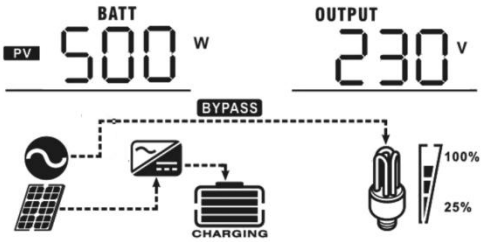
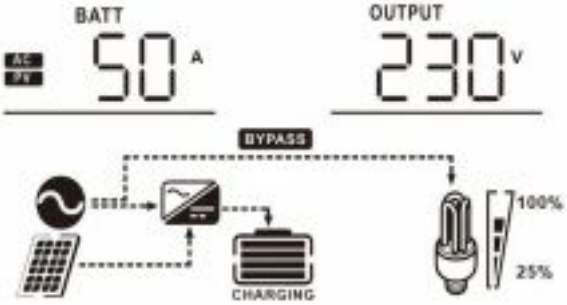
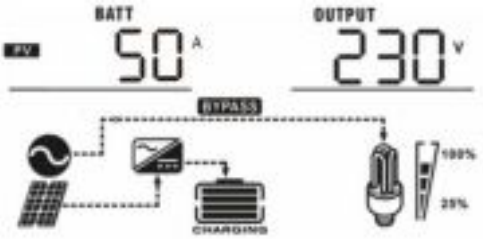
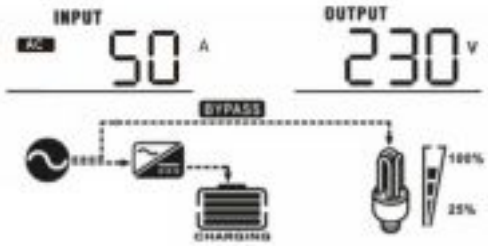
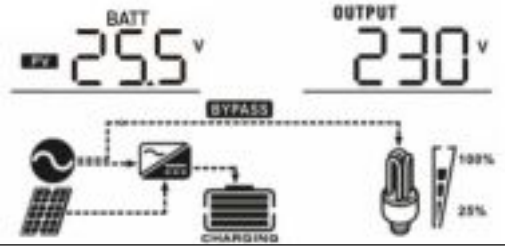
			voltage) after no button is pressed for 1 minute.
		Stay at latest screen 19 tEP	If selected, the display screen will stay at latest screen user finally switches.
20	Backlight control	Backlight on(default) 20 LON	Backlight off 20 LOF
22	Beeps while primary source is interrupted	Alarm on (default) 22 AON	Alarm off 22 AOF
23	Overload bypass: When enabled, the unit will transfer to line mode if overload occurs in battery mode.	Bypass disable (default) 23 byd	Bypass enable 23 byE
25	Record fault code	Record enable 25 FEN	Record disable(default) 25 FdS
26	Bulk charging voltage (C.V voltage)	Default setting of 12V model: 14.1V CU 26 14.1V	
		Default setting of 24V model: 28.2V CU 26 28.2V	
		If USE or LIB is selected in program 5, this program can be set up. Set voltage range, 12V model: from 12V to 14.6V; 24V model: from 24V to 29.2V, and each press increases by 0.1V.	
27	Floating charging voltage	Default setting of 12V model: 13.5V FLU 27 13.5V	
		Default setting of 24V model: 27.0V FLU 27 27.0V	
		If USE or LIB is selected in program 5, this program can be set up. Set voltage range, 12V model: from 12V to 14.6V; 24V model: from 24V to 29.2V, and each press increases by 0.1V.	
29	Low DC cut-off voltage	Default setting of 12V model: 10.5V COU 29 10.5V	
		Default setting of 24V model: 21.0V COU 29 21.0V	
		If USE or LIB is selected in program 5, this program can be set up. set voltage range, 12V model: from 10V to 12V; 24V model: from 20V to 24V, Increment of each click is 0.1V. Low DC cut-off voltage will be fixed to setting value no matter what percentage of load is connected.	
33	Battery equalization	Battery equalization 33 EEN	Battery equalization disable(default) 33 EdS

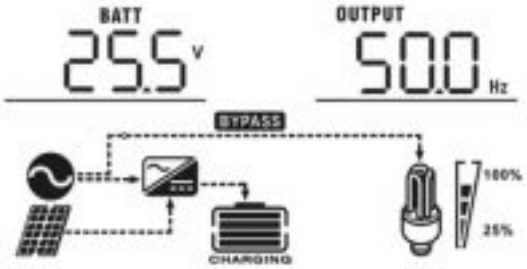
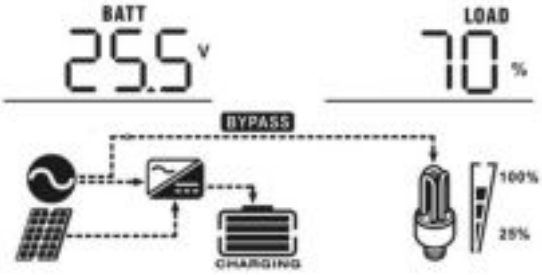
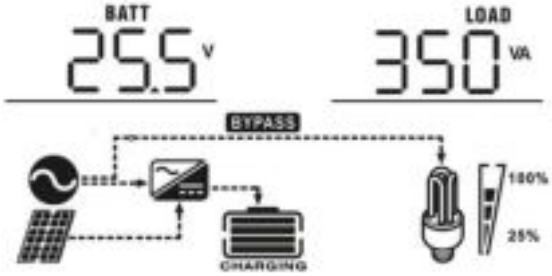
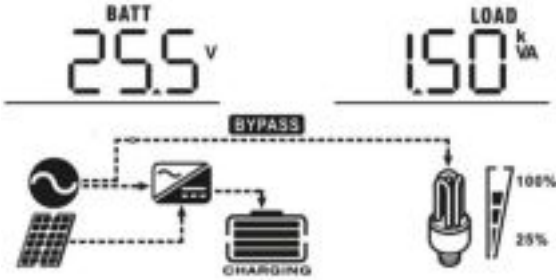
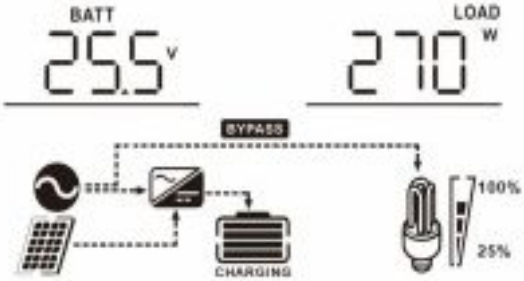
		If “Flooded” or “User-Defined” is selected in program 05, this program can be set up.	
34	Battery equalization voltage	Default setting of 12V model: 14.6V 	
		Default setting of 24V model: 29.2 	
		The setting range of 12V model is from 12.5V to 14.7V, and 24V model is from 25.0V to 29.5V . Increase by 0.1V per press.	
35	Battery equalized time	60min (default)  	Setting range is from 5 min to 900min.Increment of each click is 5min.
36	Battery equalized timeout	120min (default)  	Setting range is from 5min to 900 min. Increment of each click is 5min.
37	Equalization interval	30 days (default)  	Setting range is from 0 to 90 days. Increment of each click is 1 day
39	Equalization activated immediately	Enable 	Disable(default) 
		If equalization function is enabled in program 33, this program can be set up. If “Enable” is selected in this program, it’s to activate battery equalization immediately and LCD main page will shows “Eq”. If “Disable” is selected, it will cancel equalization function until next activated equalization time arrives based on program 37setting. At this time, “”will not be shown in LCD main page.	
48	RGB lighting	RGB lights off 	RGB lights on (default)

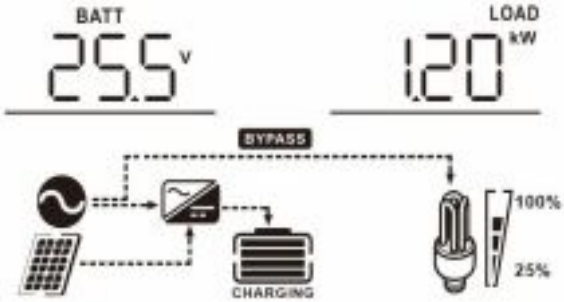
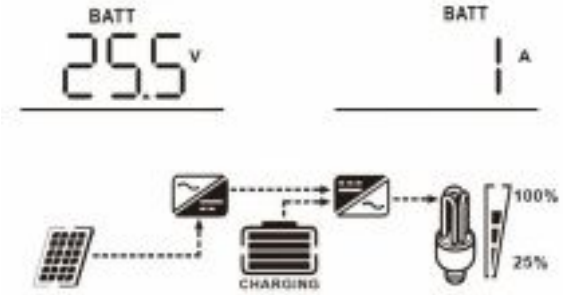
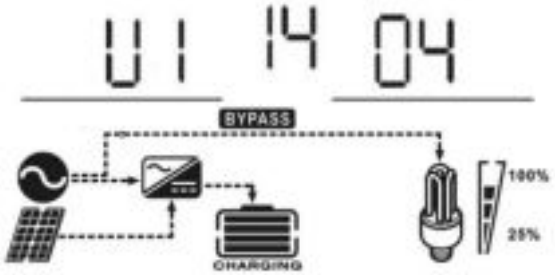
Display Setting

The LCD display information will be switched in turns by pressing "UP" or "DOWN" key. The selectable information is switched as below order: input voltage, input frequency, PV voltage, MPPT charging current, MPPT charging power, battery voltage, output voltage, output frequency, load percentage, load in VA, load in Watt, DC discharging current, main CPU Version and second CPU Version.

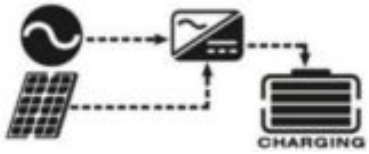
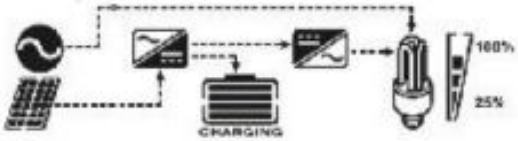
Selectable information	**LCD display**
Input voltage/Output voltage (Default Display Screen)	Input Voltage=230V, output voltage=230V 
Input frequency	Input frequency=S0Hz

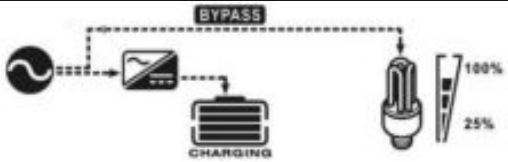
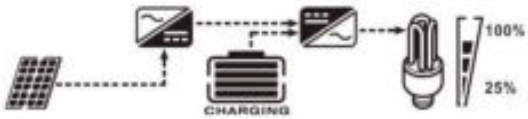
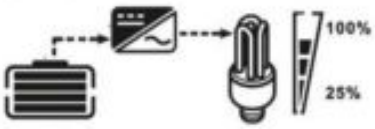
	
PV voltage	PV voltage =260V 
MPPT Charging current	MPPT charging power=500W 
Charging current	AC and PV charging current = 50A 
	PV charging current = 50A 
	AC charging current = 50A 
Battery voltage/ Output voltage	Battery voltage = 25.5V， Output voltage = 230V 

Output frequency	Output frequency =50Hz 
Load percentage	Load percentage =70% 
Load in VA	When connected load is lower than 1kVA, load in VA will present xxx VA like below chart. 
	When load is larger than 1 kVA, load in VA will present xxx kVA like below chart. 
Load in Watt	When load is lower than 1kW, load in W will present xxx W like below chart. 
	When load is larger than 1kW, load in W will present xxx kW like below chart.

	
Battery voltage/ DC discharging current	Battery voltage=25.5V, discharging current= 1A 
Main CPU version checking	Main CPU version checking 

Operating Mode Description

Operation mode	Description	LCD display
Standby mode / Power saving mode Note: *Standby mode: The inverter is not turned on yet but at this time, the inverter can charge battery without AC output. *Power saving mode: If enabled, the output of inverter will be off when connected load is pretty low or not detected.	No output is supplied by the unit but it still can charge batteries.	 **Charging by utility and PV energy.**
		 Charging by utility.
		 Charging by PV energy.
Line Mode	The unit will provide output power from the mains. It will also	 **solar and mains supply power to loads at the**

	charge the battery at line mode.	**same time**
		 **Mains charging**
Battery Mode	The unit will provide output power from battery and PV power.	 **Battery and Solar supply power to loads at the same time**
		 **Battery supply power to loads**

Fault Code

Fault Code	Fault Event	Icon on
01	Fan is locked when the inverter is turned off.	01
02	Over temperature	02
03	Battery voltage is too high	03
04	Battery voltage is too low	04
05	Output short circuit or over temperature.	05
06	Output voltage is too high	06
07	Exceeding overload time	07
08	BUS voltage is too high	08
09	BUS soft start failed.	09
13	PV voltage is too high	13
51	Over current and surge	51
52	BUS voltage is too low	52

53	Inverter soft start failed.	53
55	Over DC voltage in AC output	55
56	Battery is disconnected	56
57	Current sensor failed.	57
58	Output voltage is too low	58

Warning code

Warning Code	Warning Event	Automatic Alarm	Icon flashing
01	Fan is locked when inverter is on.	Beep three times every second	01
03	Battery overcharge	Beep once every second	03
04	Battery low voltage	Beep once every second	04
07	Overload	Beep once every 0.5 second	07
10	Output power is derating	Beep twice every 3 seconds	10
15	PV energy is weak	No Beep	15
EQ	Battery equalization	No Beep	EQ

BATTERY EQUALIZATION

Equalization function is added into charge controller. It reverses the buildup of negative chemical effects like stratification, a condition where acid concentration is greater at the bottom of the battery than at the top. Equalization also helps to remove sulfate crystals that

might have built up on the plates. If left unchecked, this condition, called sulfation, will reduce the overall capacity of the battery. Therefore, it's recommended to equalize battery periodically.

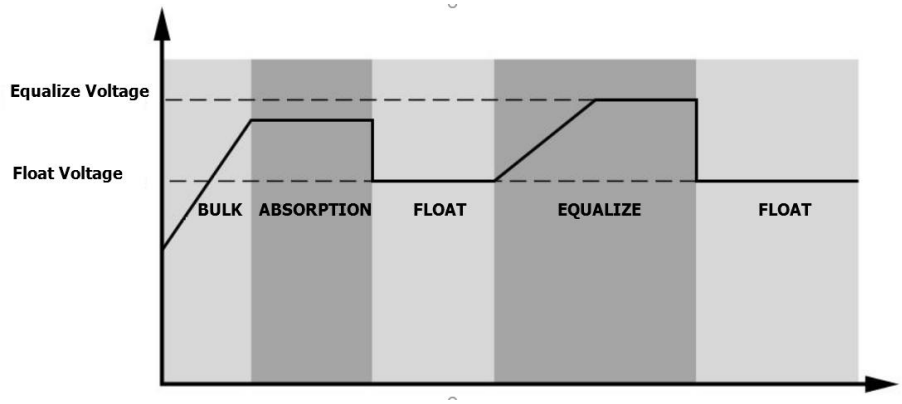
How to Apply Equalization Function

You must enable battery equalization function in monitoring LCD setting program 33 first. Then, you may apply this function in device by either one of following methods:

1. Setting equalization interval in program 37.
2. Active equalization immediately in program 39.

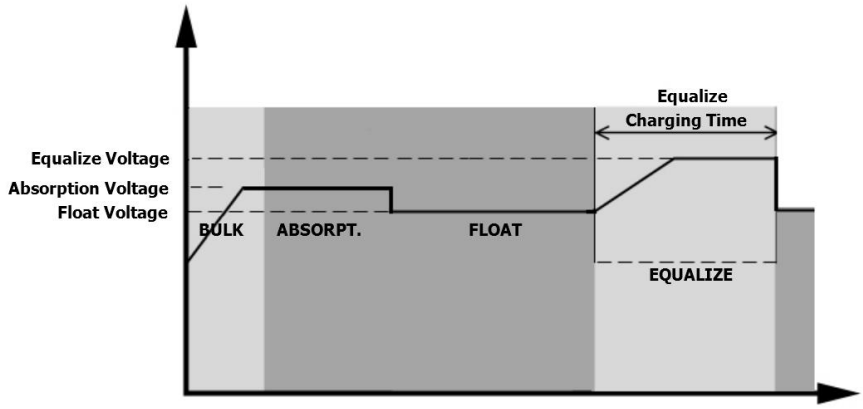
When to Equalize

In float stage, when the setting equalization interval (battery equalization cycle) is arrived, or equalization is active immediately, the controller will start to enter Equalize stage.

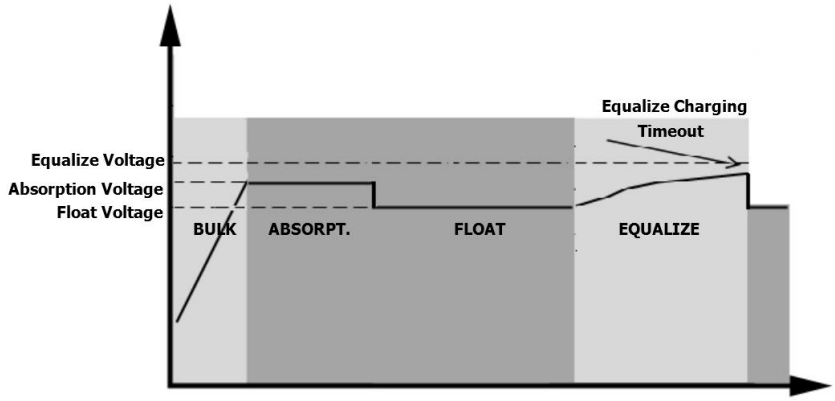


Equalize charging time and time out

In equalize stage, the controller will supply power to charge battery as much as possible until battery voltage raises to battery equalization voltage. Then, constant voltage regulation is applied to maintain battery voltage at the battery equalization voltage. The battery will remain in the Equalize stage until setting battery equalized time is arrived.



However, in Equalize stage, when battery equalized time is expired and battery voltage doesn't rise to battery equalization voltage point, the charge controller will extend the battery equalized time until battery voltage achieves battery equalization voltage. If battery voltage is still lower than battery equalization voltage when battery equalized time out setting is over, the charge controller will stop equalization and return to float stage.



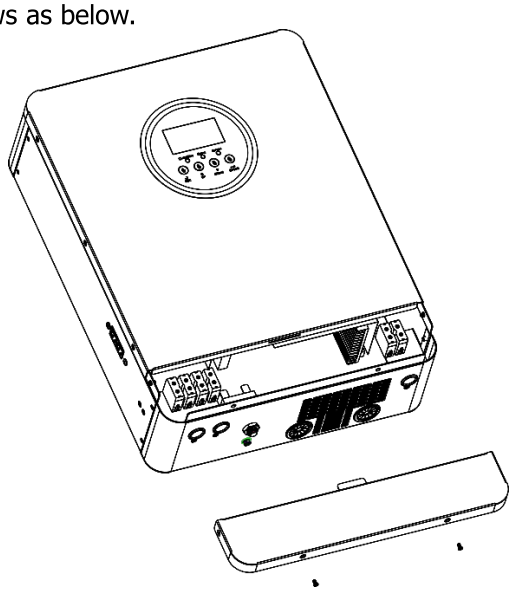
CLEARANCE AND MAINTENANCE FOR ANTI - DUST KIT (Optional)

Overview

Every inverter is already installed with anti-dusk kit from factory. Inverter will automatically detect this kit and activate internal thermal sensor to adjust internal temperature. This kit also keeps dusk from your inverter and increases product reliability in harsh environment.

Clearance and Maintenance

Step 1: Please remove screws as below.



Step 2: Then, remove the air filter as shown in below chart.

Step 3: Clean the air filter. After cleaning, reinstall the dust removal net to the inverter.

NOTICE: The anti-dust kit should be cleaned from dust every one month.

SPECIFICATIONS

Table 1 Specification of LINE Mode

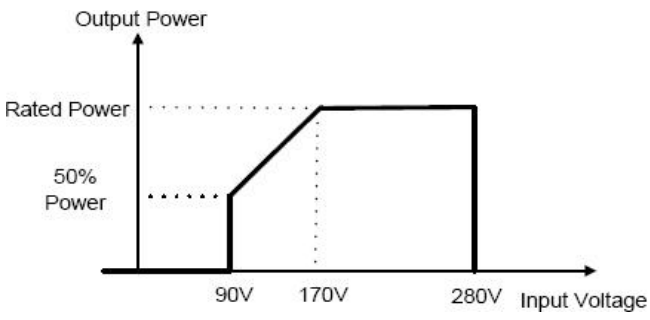
INVERTER MODEL	FGI-DU4200
Input Voltage Waveform	Sinusoidal (utility or generator)
Nominal Input Voltage	230Vac
Low Loss Voltage	170Vac±7V (UPS) 90Vac±7V (Appliances)
Low Loss Return Voltage	180Vac±7V (UPS); 100Vac±7V (Appliances)
High Loss Voltage	280Vac±7V
High Loss Return Voltage	270Vac±7V
Max AC Input Voltage	300Vac
Nominal Input Frequency	50Hz / 60Hz (Auto detection)
Low Loss Frequency	40±1Hz
Low Loss Return Frequency	42±1Hz
High Loss Frequency	65±1Hz
High Loss Return Frequency	63±1Hz
Output Short Circuit Protection	Battery mode: Electronic Circuits
Efficiency (Line Mode)	>95% (Rated R load, battery full charged)
Transfer Time	10ms typical(UPS); 20ms typical(Appliances)
Output power derating: When AC input voltage drops to 95V or 170V depending on models, the output power will be derated.	

Table 2 Specification of Inverter Mode

INVERTER MODEL	FGI-DU4200	
Rated Output Power	DC12V-2300VA/2300W	DC24V-4200KA/4200W
Output Voltage Waveform	Pure Sine Wave	
Output Voltage Regulation	230Vac±5%	
Output Frequency	60Hz or 50Hz	
Peak Efficiency	94%	
Overload Protection	5s@≥150% load;10s@105%~150% load	
Surge Capacity	2* rated power for 5 seconds	
Nominal DC Input Voltage	12 Vdc	24Vdc
Cold Start Voltage	11.5 Vdc	23.0Vdc
Low DC Warning Voltage		
@ Load < 20%	11.0 Vdc	22.0Vdc
@ 20% ≤ Load < 50%	10.7 Vdc	21.4Vdc
@ Load ≥ 50%	10.1 Vdc	20.2Vdc
Low DC Warning Return Voltage		
@ Load < 20%	11.5 Vdc	23.0Vdc
@ 20% ≤ Load < 50%	11.2 Vdc	22.4Vdc
@ Load ≥ 50%	10.6 Vdc	21.2Vdc
Low DC Cut-off Voltage		
@ Load < 20%	10.5 Vdc	21.0Vdc
@ 20% ≤ Load < 50%	10.2 Vdc	20.4Vdc
@ Load ≥ 50%	9.6 Vdc	19.2Vdc
High DC Cut-off Voltage	16 Vdc	32Vdc
No Load Power Consumption	20W	30W
Saving Mode Power Consumption	<10W	<15W

Table 3 Specification of Charging Mode

Utility Charging Mode			
Battery Model		12V	24V
Charging Current(UPS) @Nominal Input Voltage		100A	
Bulk Charging	**Flooded Battery**	14.6	29.2

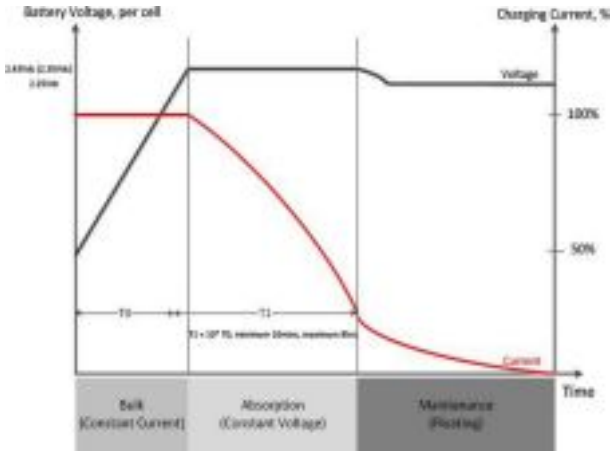
Voltage	**AGM / Gel Battery**	14.1	28.2
Floating Charging Voltage		13.5Vdc	27Vdc
Charging Algorithm		3-Step	
Charging Curve			
Solar Charging Mode			
Max. PV Array Power		4000W	
I Max. PV		18A	
Nominal PV Voltage		240V	
PV Array MPPT Voltage Range		55V-500V	
Max. PV Array Open Circuit Voltage		500V	
Max Charging Current		100A	

Table 4 General specifications

Operating Temperature Range	-20°C to 55°C
Storage temperature	-20°C~ 60°C
Dimension (D*W*H), mm	405*305*108
Net Weight, kg	6.7

TROUBLE SHOOTING

Problem	LCD/Buzzer	Explanation / Possible cause	What to do
Unit shuts down automatically during startup process.	LCD and buzzer will be active for 3 seconds and then complete off.	Battery voltage is too low	1. Re-charge battery. 2. Replace battery.
No response after power on.	No indication.	1. The battery voltage is far too low. 2. Battery polarity is connected reversed.	1. Check if batteries and the wiring are connected well. 2. Re-charge battery. 3. Replace battery.
Mains exist but the unit works in battery mode.	Input voltage is displayed as 0 on the LCD	Input protector is tripped	Check if AC breaker is tripped and AC wiring is connected well.
	The power-on icon of LCD flashes, and the status indicator icon flashes.	Insufficient quality of AC power. (Shore or Generator)	1. Check if AC wires are too thin and/or too long. 2. Check if generator (if applied) is working well or if input voltage range setting is correct. (UPS→ Appliance)
Buzzer beeps continuously and the status indicator icon is always on.	Fault code 07	Overload error. The inverter is overload 110% and time is up.	Reduce the connected load by switching off some equipment.
	Fault code 05	Output short circuited.	Check if wiring is connected well and remove abnormal load.
	Fault code 02	Internal temperature of inverter component are over heated.	Check whether the air flow of the unit is blocked or whether the ambient temperature is too high.
	Fault code 03	Battery is over-charged.	Return to repair center.
		The battery voltage is too high.	Check if spec and quantity of batteries are meet requirements.
	Fault code 01	Fan fault	Replace the fan
	Fault code 06/58	Output abnormal	1. Reduce the connected load. 2. Return to repair center
	Fault code 08/09/53/57	Internal components failed.	Return to repair center.
	Fault code 51	Over current or surge.	Restart the unit, if the error happens again, please return to repair center.
	Fault code 52	Bus voltage is too low.	
	Fault code 55	Output voltage is unbalanced.	